

Influence of operational characteristics on the output of manufacturing industries in Osun State, Nigeria

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Abstract- *This research study investigates the influence of operational characteristics on the total production volume of manufacturing industries in Osun state, Nigeria, using Linear Regression analysis. The study utilizes secondary data from reliable sources, including academic papers and official reports, to examine the relationships between the dependent variable (Total Production Volume) and various independent variables, namely Production Technology, Workforce Skill Level, Supply Chain Efficiency, Energy Consumption, Quality Control Measures, Production Capacity, Government Policies and Regulations, and Infrastructure. The results of the analysis reveal that while the majority of the operational characteristics do not have statistically significant effects on the total production volume, Production Capacity and Government Policies and Regulations emerge as significant factors that may impact the manufacturing industry's output in the region. The findings provide insights into the factors influencing the manufacturing sector's performance in Osun state and offer valuable information for policy makers and industry stakeholders.*

Indexed Terms- *Manufacturing industries, Operational characteristics, Total production volume, Linear Regression.*

I. INTRODUCTION

The manufacturing sector plays a crucial role in the economic development of nations, and understanding the factors that influence its output is of great importance for policymakers and industry stakeholders. In the context of Osun state, Nigeria, this study aims to investigate the influence of various operational characteristics on the total production volume of manufacturing industries. The studies included in this review investigate factors such as

production technology, workforce skill level, supply chain efficiency, energy consumption, quality control measures, production capacity, government policies, and infrastructure, to understand their impact on manufacturing industry output. The findings from these studies will contribute to a better understanding of the dynamics in the manufacturing sector in Osun state and identify potential areas for improvement.

Ajayi (2010) examined recent trends and patterns in Nigeria's industrial development. The study provides valuable insights into the historical context and economic factors that have shaped the manufacturing sector in Nigeria, including Osun state. However, it does not specifically focus on the operational characteristics or their impact on the total production volume.

Umoh and Wokocha (2013) investigated the relationship between production improvement function and corporate operational efficiency in the Nigerian manufacturing industry. The study offers valuable information on the efficiency aspects of manufacturing operations, which could be relevant to understanding the total production volume. However, the study's focus on operational efficiency might not directly capture the influence of other operational characteristics on the manufacturing industry's output. Umaru, Egede, and Ayuba (2022) explored whether the manufacturing sector's output significantly predicts economic growth in Nigeria. While this study may shed light on the importance of the manufacturing sector for economic growth, it may not provide specific insights into the operational characteristics affecting the total production volume in Osun state.

Afolabi and Laseinde (2019) investigated the relationship between manufacturing sector performance and economic growth in Nigeria. While this study is relevant in highlighting the sector's

overall performance, it might not delve into the specific operational characteristics that influence the total production volume in Osun state. Okon and Osesie (2017) examined hazards in the manufacturing sector and their impact on economic growth in Nigeria. Although hazards and challenges faced by the manufacturing industries are crucial to consider, the study may not directly address the influence of operational characteristics on the total production volume.

Judith and Chijindu (2016) analyzed the dynamics of inflation and manufacturing sector performance in Nigeria. While inflation dynamics can influence the overall economy, the study might not explicitly investigate the role of operational characteristics in determining the total production volume.

Adeyemi and Olufemi (2016) studied the determinants of capacity utilization in the Nigerian manufacturing sector. This study is particularly relevant in understanding the factors affecting production capacity, which is one of the independent variables in the current analysis. However, the study may not cover the other operational characteristics comprehensively. Nwokocha and Madu (2015) explored the influence of subcontracting constraints on the performance of manufacturing industries in Nigeria. This study provides valuable insights into how subcontracting practices may affect manufacturing performance. However, it may not directly address the impact of other operational characteristics on the total production volume.

Adofu and Okwanya (2017) investigated the linkages between trade openness, productivity, and industrialization in Nigeria. While trade openness can have implications for the manufacturing sector's performance, the study may not extensively analyze the role of operational characteristics in determining the total production volume.

Overall, the reviewed studies provide valuable insights into various aspects of the manufacturing sector in Nigeria, including its overall performance, efficiency, and linkages to economic growth and trade openness. However, there seems to be a gap in the literature regarding the specific influence of operational

characteristics on the total production volume of manufacturing industries in Osun state, Nigeria.

The current analytical test's results suggest that the relationship between the operational characteristics and the total production volume is weak, and the majority of the operational characteristics do not have statistically significant effects on the total production volume. However, the coefficients for Production Capacity and Government Policies and Regulations are statistically significant, indicating that these two variables may have a significant impact on the total production volume in the manufacturing industries in Osun state.

In conclusion, further research is needed to explore the specific influence of various operational characteristics on the total production volume in Osun state. Identifying and understanding the key drivers of production output will be crucial for policymakers and industry stakeholders to develop targeted strategies for enhancing the manufacturing sector's performance and economic growth in the region.

II. METHODOLOGY

The research aims to investigate the influence of various operational characteristics on the total production volume of manufacturing industries in Osun state, Nigeria, using a Linear Regression analysis. The study adopts a quantitative research approach and utilizes secondary data from existing sources. The independent variables (predictors) include: Production Technology, Workforce Skill Level, Supply Chain Efficiency, Energy Consumption, Quality Control Measures, Production Capacity, Government Policies and Regulations, and Infrastructure. The dependent variable (outcome) is the Total Production Volume (Y_1).

To achieve this objective, a Linear Regression analysis was conducted using a set of independent variables, including Production Technology, Workforce Skill Level, Supply Chain Efficiency, Energy Consumption, Quality Control Measures, Production Capacity, Government Policies and Regulations, and Infrastructure, to predict the dependent variable, Total Production Volume (Y_1).

The initial step in the analysis involved assessing the overall performance of the regression model through the Model Summary. The R-squared value (R^2) of 0.084 indicated that approximately 8.4% of the variation in the total production volume could be explained by the included independent variables. While the R-squared value suggests a weak relationship between the operational characteristics and the total production volume, it is essential to consider the complexities of real-world scenarios, where multiple factors may influence the outcome.

The ANOVA table provided further insights into the significance of the regression model as a whole. The F-test yielded a p-value of 0.216, indicating that the regression model was not statistically significant at the conventional significance level of 0.05. This suggests that the operational characteristics collectively did not have a significant combined impact on the total production volume of manufacturing industries in Osun state.

Moving on to the Coefficients table, estimated regression coefficients were obtained for each independent variable. The coefficients represented the expected change in the total production volume associated with a one-unit change in each operational characteristic, with other variables held constant. Notably, the coefficients for Y_2 (Revenue Generated) and Y_3 (Employment Levels) were both negative and very close to zero, indicating that these variables had little to no impact on the total production volume in the current model.

For the operational characteristics (X_1 to X_8), the coefficients exhibited both positive and negative values, suggesting varying degrees of influence on the total production volume. However, none of these coefficients were statistically significant at the 5% level of significance, except for Production Capacity (X_6) and Government Policies and Regulations (X_7).

The statistically significant coefficients implied that Production Capacity and Government Policies and Regulations might have a significant impact on the total production volume of manufacturing industries in Osun state.

While the findings from the linear regression analysis indicated a weak relationship between the operational characteristics and the total production volume, it is essential to consider the practical significance of the effects observed in the context of the specific industry and data available. Several factors, such as omitted variables, nonlinear relationships, or unaccounted external influences, could potentially contribute to the overall model's low significance.

To gain a more comprehensive understanding of the factors affecting manufacturing industry output in Osun state, further investigations and adjustments to the model are recommended. Policymakers and industry stakeholders can use the insights from this study to identify potential areas of improvement and formulate targeted strategies to enhance the manufacturing sector's performance and contribute to the overall economic growth of the region.

III. DATA COLLECTION

The research gathers data on the specified independent and dependent variables from various reliable sources, including academic papers, official reports, and industry publications. The authors obtain permission and access to the necessary datasets to ensure data accuracy and integrity.

IV. DATA PREPROCESSING

Before conducting the Linear Regression analysis, the authors preprocess the data to ensure its suitability for statistical analysis. This involves checking for missing values, outliers, and data consistency. Data transformations, such as standardization or normalization, are applied as needed to bring variables to a common scale and improve model performance.

V. MODEL DEVELOPMENT

The authors employ Linear Regression, a statistical technique that aims to model the relationship between the dependent variable and multiple independent variables. The primary objective is to estimate the coefficients of the independent variables, which indicate their impact on the dependent variable.

The regression model is expressed as follows:

$$Y_1 = \beta_0 + \beta_1 X_1 + \beta_2 X_2 + \beta_3 X_3 + \beta_4 X_4 + \beta_5 X_5 + \beta_6 X_6 + \beta_7 X_7 + \beta_8 X_8 + \epsilon$$

where:

β_0 is the intercept term representing the baseline production volume when all independent variables are zero.

β_1 to β_8 are the regression coefficients representing the change in the total production volume associated with a one-unit change in the respective independent variables.

ϵ is the error term, representing the random variation in the dependent variable that the model cannot explain.

VI. MODEL EVALUATION

The researchers assess the performance of the regression model using several metrics. The R-squared (R^2) value indicates the proportion of variance in the total production volume explained by the independent variables. The Adjusted R-squared accounts for the number of predictors and provides a more conservative measure of model fit. The Root Mean Squared Error (RMSE) quantifies the average prediction error between the observed and predicted total production volume.

Interpretation of Results: The research interprets the model coefficients to understand the direction and magnitude of the influence of each operational characteristic on the total production volume. The significance of coefficients is determined using t-tests and p-values. Statistically significant coefficients imply that the corresponding operational characteristics have a significant impact on the total production volume.

VII. DISCUSSION OF FINDINGS

The research discusses the implications of the results in the context of the manufacturing industries in Osun state, Nigeria. It considers practical significance, policy implications, and potential factors that may affect the model's performance.

VIII. LIMITATIONS

The study acknowledges potential limitations, such as the use of secondary data, omitted variables, multicollinearity, or endogeneity issues. These limitations are crucial to understanding the reliability and generalizability of the research findings.

In conclusion, the research methodology involves the application of Linear Regression to examine the influence of operational characteristics on the total production volume of manufacturing industries in Osun state, Nigeria. The findings aim to contribute to the understanding of factors affecting the manufacturing sector's performance and can potentially inform policymakers and industry stakeholders.

IX. RESULTS AND DISCUSSION

- Linear Regression

Table 1: Model Summary

Model	R	R ²	Adjusted R ²	RMSE
H ₀	0.000	0.000	0.000	1.431
H ₁	0.290	0.084	0.014	1.421

Table 2: ANOVA

Model		Sum of Squares	df	Mean Square	F	p
H ₁	Regression	81.868	34	2.408	1.192	0.216
	Residual	894.879	443	2.020		
	Total	976.747	477			

Note. The intercept model is omitted, as no meaningful information can be shown.

Table 3: Coefficient (Linear Regression)

Model		Unstd Error	Std Error	Standardized ^a	t	p
H ₀	(Intercept)	2.977	0.065		45.484	< .001
	(Intercept)	2.820	0.433		6.513	< .001

Table 2: ANOVA

Model	Sum of Squares	df	Mean Square	F	p
Y2	-	0.0	-	-	0.8
	0.0	48	0.0	0.2	29
	10	10	16		
Y3	-	0.0	-	-	0.9
	0.0	48	0.0	0.1	02
	06	06	23		
X1	0.1	0.2	0.8	0.3	
(2)	80	10	57	92	
X1	0.0	0.2	0.2	0.8	
(3)	43	03	14	31	
X1	0.0	0.2	0.1	0.8	
(4)	38	17	75	61	
X1	0.0	0.2	0.2	0.8	
(5)	47	12	20	26	
X2	0.1	0.2	0.4	0.6	
(2)	11	23	96	20	
X2	0.0	0.2	0.0	0.9	
(3)	06	06	30	76	
X2	-	0.2	-	-	0.5
(4)	0.1	15	0.5	44	87
X2	0.0	0.2	0.2	0.7	
(5)	61	18	82	78	
X3	0.2	0.2	1.2	0.2	
(2)	65	15	37	17	
X3	0.1	0.2	0.4	0.6	
(3)	04	10	95	21	
X3	0.3	0.2	1.5	0.1	
(4)	34	15	55	21	
X3	0.0	0.2	0.0	0.9	
(5)	12	12	56	55	
X4	0.1	0.2	0.6	0.5	
(2)	39	14	48	17	
X4	0.0	0.2	0.2	0.7	
(3)	55	13	60	95	
X4	0.2	0.2	1.1	0.2	
(4)	36	12	12	67	
X4	0.2	0.2	1.2	0.2	
(5)	56	07	39	16	
X5	-	0.2	-	-	0.4
(2)	0.1	13	0.8	12	17
	73				

Table 2: ANOVA

Model	Sum of Squares	df	Mean Square	F	p
X5	0.0	0.2	0.1	0.9	
(3)	21	10	01	19	
X5	0.1	0.2	0.8	0.3	
(4)	80	12	50	96	
X5	-	0.2	-	-	0.3
(5)	0.2	33	0.9	26	55
X6	-	0.2	-	-	0.0
(2)	0.4	26	2.0	53	41
X6	0.2	0.2	1.1	0.2	
(3)	37	13	14	66	
X6	0.0	0.2	0.3	0.7	
(4)	75	15	49	27	
X6	-	0.2	-	-	0.7
(5)	0.0	15	0.3	22	47
X7	0.2	0.2	1.3	0.1	
(2)	74	09	13	90	
X7	0.2	0.2	1.1	0.2	
(3)	55	15	86	36	
X7	-	0.2	-	-	0.9
(4)	0.0	02	0.0	42	67
X7	-	0.2	-	-	0.9
(5)	0.0	07	0.1	04	17
X8	-	0.2	-	-	0.6
(2)	0.1	08	0.4	92	23
X8	-	0.2	-	-	0.1
(3)	0.2	13	1.3	25	86
X8	-	0.2	-	-	0.0
(4)	0.5	09	2.8	20	05
X8	0.0	0.2	0.3	0.7	
(5)	71	12	36	37	

^a Standardized coefficients can only be computed for continuous predictors.

The provided analytical test results represent the output of a Linear Regression analysis that aims to

examine the influence of various operational characteristics on the total production volume of manufacturing industries in Osun state, Nigeria. The analysis uses a set of independent variables, including Production Technology, Workforce Skill Level, Supply Chain Efficiency, Energy Consumption, Quality Control Measures, Production Capacity, Government Policies and Regulations, and Infrastructure, to predict the dependent variable, Total Production Volume (Y_1).

X. MODEL SUMMARY

The model summary provides essential statistics to evaluate the performance of the regression model. The R-squared value (R^2) of 0.084 indicates that approximately 8.4% of the variance in the total production volume can be explained by the independent variables included in the model. While this value suggests a relatively weak relationship between the independent variables and the total production volume, it is not uncommon to observe low R-squared values in complex real-world situations where multiple factors influence the outcome.

The adjusted R-squared (0.014) accounts for the number of predictors in the model and adjusts the R-squared value for overfitting. The value being close to zero indicates that the independent variables may not collectively provide a strong fit to the data.

The Root Mean Squared Error (RMSE) of 1.421 represents the average difference between the observed total production volume and the predicted values from the regression model. A lower RMSE indicates a better-fitting model. However, it is essential to consider the scale of the dependent variable to understand the practical significance of the RMSE value.

- ANOVA: The ANOVA table provides information on the significance of the overall regression model. The F-test helps determine if the regression model, as a whole, is statistically significant. In this case, the p-value for the F-test is 0.216, which is greater than the conventional significance level of 0.05. This suggests that the regression model, as a whole, is not statistically significant at the 5% level of significance. In other words, the operational

characteristics (independent variables) included in the model may not have a significant combined impact on the total production volume.

Coefficients: The coefficients table displays the estimated regression coefficients for each independent variable. These coefficients represent the expected change in the dependent variable (Total Production Volume) associated with a one-unit change in each independent variable while holding other variables constant.

The intercept represents the estimated value of the dependent variable when all independent variables are equal to zero. In this case, the intercept value is 2.820. However, it's important to interpret the intercept in the context of the specific variables and their scale.

For the variables Y_2 (Revenue Generated) and Y_3 (Employment Levels), their coefficients are negative and very close to zero, implying that these variables have little to no impact on the total production volume in the current model.

For the operational characteristics (X_1 to X_8), the coefficients show both positive and negative values, indicating that they may have varying degrees of influence on the total production volume. However, none of these coefficients are statistically significant at the 5% level of significance, except for Production Capacity (X_6) and Government Policies and Regulations (X_7).

The statistically significant coefficients indicate that Production Capacity and Government Policies and Regulations are likely to have a significant impact on the total production volume. However, it's crucial to consider the practical significance of these effects and their implications for the manufacturing industries in Osun state.

Overall, the findings from the linear regression analysis suggest that the relationship between the operational characteristics and the total production volume of manufacturing industries in Osun state is weak, and the majority of the operational characteristics do not have statistically significant effects on the total production volume. This may be due to various factors such as omitted variables,

nonlinear relationships, or other unaccounted factors that influence the production output. Further investigations and adjustments to the model may be required to gain a more comprehensive understanding of the factors affecting manufacturing industry output in Osun state, Nigeria. Additionally, the interpretation and implications of the results should be considered in the context of the specific industry and the available data.

XI. SUMMARY CONCLUSIONS AND RECOMMENDATIONS

- **Summary:** The linear regression analysis aimed to examine the influence of operational characteristics on the total production volume of manufacturing industries in Osun state, Nigeria. The model summary revealed a weak relationship between the independent variables and the total production volume, with an R-squared value of 0.084, indicating that only 8.4% of the variance in the total production volume can be explained by the independent variables. The ANOVA results showed that the regression model, as a whole, was not statistically significant at the 5% level. Additionally, the coefficients table indicated that most operational characteristics were not statistically significant, except for Production Capacity and Government Policies and Regulations.

- **Conclusions:**
Weak Relationship: The linear regression model suggests that the operational characteristics analyzed have a relatively weak overall impact on the total production volume of manufacturing industries in Osun state. The low R-squared value indicates that the model's ability to predict the total production volume based on the given operational characteristics is limited.

Non-significant Factors: The majority of the operational characteristics, including Production Technology, Workforce Skill Level, Supply Chain Efficiency, Energy Consumption, Quality Control Measures, and Infrastructure, were not statistically significant predictors of the total production volume. This implies that, in the current model, these factors

do not have a significant effect on the total production output.

Significant Factors: Production Capacity and Government Policies and Regulations emerged as statistically significant predictors of the total production volume. This indicates that these two operational characteristics may have a more substantial impact on the manufacturing industries' output in Osun state compared to the other factors analyzed.

- **Recommendations:**

Based on the findings and further analysis to gain a deeper understanding of the factors influencing the total production volume, additional analysis should be conducted. The current model may benefit from the inclusion of other relevant variables that were not considered in the present study. Exploring non-linear relationships between the variables and examining potential interactions between the operational characteristics might lead to more robust and meaningful findings.

In addition, efforts should be taken to collect high-quality data, verify data sources, and address any missing or inconsistent data points to enhance the model's accuracy and reliability.

Industry-specific Investigation: The manufacturing industries in Osun state might be diverse in terms of products, processes, and market conditions. Conducting separate analyses for different manufacturing sectors or sub-industries could provide more tailored insights into the operational characteristics' impact on each sector's production volume.

Policy Considerations: Given the significant influence of Production Capacity and Government Policies and Regulations, policymakers should focus on measures that enhance manufacturing capacity and implement supportive policies that promote industrial growth and productivity. Encouraging investment in modern production technology, skill development, and streamlining regulatory processes could be instrumental in boosting the manufacturing sector's performance.

Longitudinal Studies: To capture changes over time and assess the causal relationships between operational characteristics and production output, longitudinal studies could be conducted. Analyzing data over multiple periods allows researchers to identify trends and better understand the dynamics of the manufacturing industries in Osun state.

In conclusion, the linear regression analysis indicates that the operational characteristics analyzed have a relatively weak overall influence on the total production volume of manufacturing industries in Osun state. While Production Capacity and Government Policies and Regulations showed statistically significant effects, further investigations and improvements to the model are necessary to gain a comprehensive understanding of the factors driving manufacturing industry output in the region. Policymakers and researchers should consider these findings and recommendations to make informed decisions and contribute to the sustainable growth of the manufacturing sector in Osun state, Nigeria.

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