

# From Auction to Asphalt: Operational Optimization Strategies in The Small-Scale Auto Import Business

RUSLAN SHADENOV BEKBOLATOVICH

*Independent Researcher*

**Abstract**—The study in question looks at a problem of the optimization strategies of functioning of the business of small-scale auto import, where the supply chain is divided, the activity of the auction is also changing, and the customs procedures are unforeseeable. The paper presents some of the bottlenecks in the performance that affect the efficiency and profitability of the business based on the flow of the vehicles after they are sold through the international auction portal to their ultimate delivery onto the local roads. Qualitative methodology is applied, including case studies on independent importers, interviews with experts in transport and logistics, and investigation of transactional data placed by the providers of the services of the auctions and freights. The results reveal that the most inefficiencies are customs clearance and last-mile delivery; this can be blamed on insufficient documentation, valuation process differences, and communication failure. However, the firms that have integrated digital auctioning solutions, third-party logistics (3PL), and centralization of inventory monitoring into their operations recorded impressive growth in lead time and profit margins. The study points to the ease of use of combined streamlined processes, traceability in an open environment, and real-time awareness of the entire supply chain. Such insights give them a platform for enhancing transparency, reducing costs, and broadening operations in a competitive world. The findings give the future direction to future entrepreneurs and other stakeholders in the logistics industry in producing viable yet technologically lean models of imports.

**Keywords**—auto importation, operational efficiency, supply chain optimization, customs clearance, digital logistics

## I. INTRODUCTION

In the past two decades, the global trade in used vehicles recorded an increase in volume compared to what was witnessed in the previous decades, and the use of Internet-based auctioning systems and the increased consumption of more personal devices of transportation of lower prices in the developing economies are considered the key contributions that facilitated this increase. Online auction services such as Copart, IAAI, and Be Forward have transformed how people can access foreign vehicle markets,

where long-distance penetrating eradicates geographical barriers and allows the smallest businesses to participate in the highly exclusive industry with real-time bidding. Even the importers of autos on the small scale have been one of the most significant economic activity in nations like Nigeria, Ghana, Kenya south east Asia and Latin America that imports used cars or vehicles and sell them in the local market. These individuals or even small-scale enterprises are important tools in fulfilling the need for reliable and affordable automobiles in the market where the supply of new cars is still limited or even in parts where the system of public transport is largely undeveloped. Their operations are not only raising the economic integration, but they are also able to facilitate work in areas of other services such as car repair, spare parts, clearing and forwarding, as well as local logistics.

However, since these small-scale importers are becoming increasingly pertinent, they operate under an ecosystem that has operational and financial defects. The barriers to entry into the various international auctions include the difficulties in the bidding regulations of the various sites, guessing about the conditions of the vehicle without inspecting it, encountering the current volatile exchange rates, and the risk of overpaying and scams. Once the acquisition is done, there shall be the logistical chain, which will involve managing the vessels shipping either containerized or roll-on/roll-off (RoRo) shipments, uncertainties in port handling practices, and setting up of the timely customs clearance. Such procedures usually are confined due to failure of documentation, inconsistent duties of imports at varying rates, informal fees and ineffective customs process of transparency. Moreover, the final phase, reselling of the imported car models, has already been set in the informal markets which lack the price sophisticated answers and consumer protection and which cannot be scaled up with the supporting technology. With that said, the point of view of this paper is that it will review operations and propose optimization plans for the business in auto-imports

under the small section. Specifically, it focuses on reasonable ways of optimizing the path to the auction to the asphalt conceivable through the digital tools, strategic partnerships, and inversion of the workflows of the most effective in terms of the streamlined processes that are cost-effective and add to an ability to compete in a subjective and opportunity-laden operation.

## II. LITERATURE REVIEW

The development of the global used vehicle market has greatly been influenced by the digital auction platform that has made it possible to level the playing field about vehicle inventories on any continent. Through these platforms, importers can use real-time bidding, price comparison, and access to records on the history of vehicles, making even the tiny importers viable in a world dominated by large dealer-ships and wholesalers. The potential to work remotely on auctions has cut massively into the overhead that has always been related to international vehicle sourcing, opening the doors to a new breed of micro-entrepreneurs and vehicle resellers. Small-scale importers constitute the backbone of the used-car ecosystem in most developing territories. These players usually do not have the institutional resources and financial bargaining power the bigger ones possess, still becoming tenacious and invariably changeable. They tend to be non-steady and circular in their operations, and this arrangement depends on a motivated local market demand or shipping availability, in addition to auction and government policies. However informal they are, these importers have in place impressive albeit improvised models of supply chains that are highly dependent on interpersonal trust, blistering communications, and situation-based decision-making.

Nevertheless, these enterprises are in very erratic logistic settings. These factors include the congestion of ports, irregular customs procedures, and different inspection methods, which mean longer lead time and higher operation costs. Inefficiency in documentation, unreliable valuation of goods, and manual clearing procedures continue to result in delayed vehicle clearance in most ports in Africa, Asia, and South America. This may attract additional storage costs and demurrage costs, and, in worst-case scenarios, it may even lead to a complete loss of investment. Besides, many of these small importers have narrow margins, making any delays or

exceeding costs a major issue to business sustainability. These challenges have led to digital logistics innovations such as electronic manifests, pre-arrival documentation systems, integrated customs platforms, and others. They are meant to speed things up and enhance transparency, but adoption by small importers has been poor. This can be attributed to poor levels of digital literacy, lack of access to good internet services, high fees for software, and general distrust towards institutions. In certain instances, the unregistered, informal agents, like the unregistered clearing agents, will make sure that the usage of digital systems is discouraged so that they can have a hold on the process. Because of this, the efficiency increases that were supposed to come with digital logistics are not being achieved by the actors most in need of them.

The other fundamental gap in the literature is that there has been no in-depth field study that specifically targets small-scale auto importers. The available academia is much concerned with larger issues like port infrastructural development and availability, regional trade policies, and the economics of car imports. These are useful, but one should bear in mind that they tend to neglect the more detailed, operational-level issues that make up the daily reality of small importers- understanding of auction terms, choice of cost-effective shipping routes, vehicle purchase based on exchange rates, or last mile negotiation with local buyers, etc. Very little is also written about how these businesses are making strategic decisions when they are faced with uncertainty. For example, no research would examine how the importers evaluate the risk of auctions, estimate the resale prices, and select container shipping and the roll-on/roll-off (Roero) techniques. The literature that reviews such businesses' use of digital platforms, mobile communication, or data analysis to become more efficient is limited.

The lack of this research denies policymakers, trade bodies, and financial institutions the information they require to promote and institutionalize this important part of the automotive value chain. The paper will address this gap by examining every step of the cycle of the small-scale import of automobiles, including the auction and acquisition process, international transportation, importation customs receipt, and car delivery. It shows delicate realities and ways of coping with them in an under-regulated environment that these businesses adopt. In such a way, it leads to

a more comprehensive picture of the international vehicle trade and leaves room to take certain actions that can be very specific, helping to change the

efficiency of operations in the industry, absorb new technologies, and develop sustainability of small-scale importers.

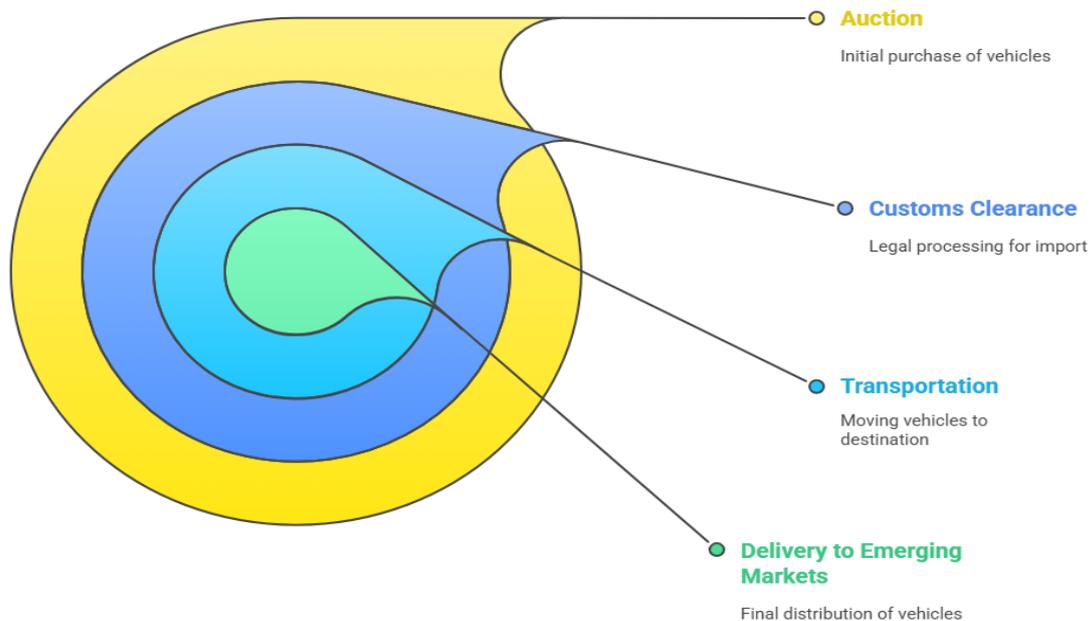


Figure 1. Global vehicle import chain from auction to delivery in emerging markets.

### III. METHODOLOGY

The research strategy on which the study is based in conducting the research work refers to the concept of the mixed-methods research strategy, whereupon both the quantitative and the qualitative types of research are applied in the determination and evaluation of the operational optimization strategies within the tiny-scale company of automobile importation. Institution of vehicle importation in the country, which involves the auctioning of vehicles by international companies to local road collection, is somewhat complex and many-sided which demands a type of research that does not only interpret the statistical information about the operation but the experience of those that are already in the process of the operation, as in the case of operators in the process of this industry. The study relied on the qualitative aspect of the research in obtaining the situation knowledge via the use of semi-structured interviewing. Fifteen detailed interviews were conducted amongst the small-scale auto importers in Nigeria and Ghana. The purposive sampling strategy helped to choose the participants of the study because at least three years of identical experience in autonomous importation and two or more used vehicle auctions as the place where the vehicle could

be purchased could be added to the list of the minimum requirements met by them. The in-person and distant type of interviews were of (45-60) minutes, in which the questions were along the lines of queries and questions-on-topics about the auctioning machinery, the logistics partnerships, and the processing of the custom and the local reselling concerns.

In order to back this, observations were carried out at ports and logistics facilities in the two countries. The study author sheltered the clearing agents at Appa Port in Lagos, where the project team also observed the bottlenecks in the procedure. And unofficial shortcuts that are usually employed in order to clear vehicles. This fieldwork gave a ground-level view of systemic inefficient moves that could not possibly be judged using interviews or secondary data. The quantitative part of the research was carried out to assess trends, time intervals, and cost factors in the chain of operations. The newspaper used secondary data based on 120 recorded auction deals between January and December 2024. Each record had the vehicle type, the auction site, the winning bid, the auction charges, whether the vehicle was shipped using the RoRo or containerization shipping method,

the estimated delivery time, actual delivery time, customs clearance period, and eventual resale value.

This information has been obtained based on internal records of modes of business supplied by the sample importers and as published transaction records on the auction websites. Also, this research has received freight quotations and shipping bills on behalf of four global logistics firms operating between the United States, Japan, and the West African ports. Those documents were used to determine the fluctuations in cost efficiency and reliability of lead time using various freight methods. Data on Customs processing was also collected among registered clearing agents, schedules, and average charges on duties, inspections, and port handling. In order to be able to examine performance systematically and identify possible weak aspects of operation, the SCOR (Supply Chain Operations Reference) model was onboarded as the framework to follow. Developed around the development of essentials of the supply chain, identified as Plan, Source, Make (or Modify), Deliver, and Return are the main components of the chain identified by this model. In this context, the phase of the Plan was applied to the decision-making process concerning the vehicle selection and budgeting process; the Source encompassed the processes of vehicle sourcing through the auction and the intervention of the broker; the Make was modified to cover minor modifications and repairs to a vehicle, which would happen after its importation; the Deliver was modified to cover the processes of the international transportation and the local transportation of the vehicle; and the Return was

modified to address the cases involving the vehicle rejection or re-export.

Using the SCOR mapping of each activity meant that particular delays, like long delays during the Deliver phase or failure to auction off goods when poor sourcing strategies were used, could be better understood. West Africa covers two main markets in West Africa Nigeria and Ghana. The two nations have a high demand for imported used cars and have very active sea ports that trade heavily on imports. They also possess several structural similarities, including informal resale networks, unstable import policies, and reliance on foreign currency in auctions. It is primarily due to these similarities that they can be used in a comparative analysis, yet at the same time, there is the possibility of making some observations based on each country. The study duration was also carefully restricted to a period of one year from January to December 2024, so that there is uniformity in educational sessions, level of activity in the ports, and market trends. This 12-month cycle caught both peaks (the buying frenzies at the end of the year) and troughs (when regulators stalled at certain times of the year or ports became clogged), allowing a more rounded profile of how day-to-day business worked over the import calendar. The combination of the interview, transaction, port observation, and logistical documentation positions the methodology to provide the overall view of the small-scale auto-importing process and the empirical architecture to support the proposal of the custom optimization strategy.

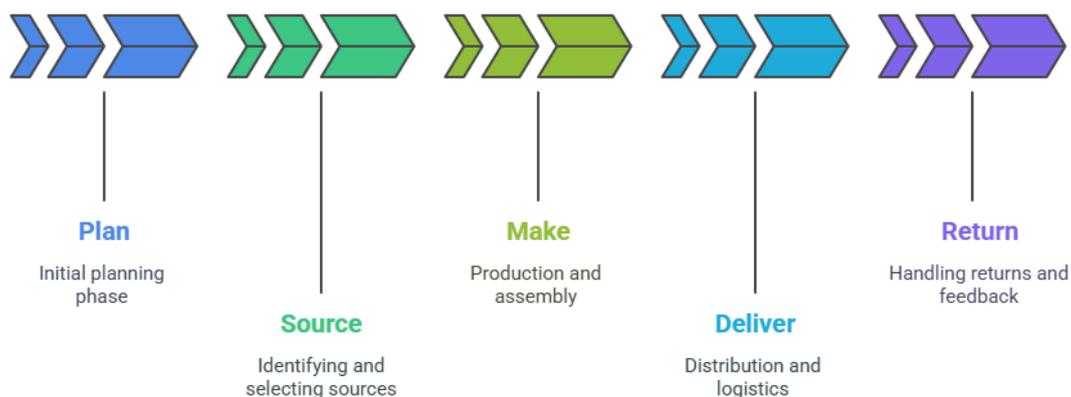


Figure 2. Auto import workflow aligned with SCOR phases.

#### IV. RESULT AND ANALYSIS

Table 1. Summary of Key Findings in Small-Scale Auto Import Operations

Import Stage	Key Findings	Opportunities for Improvement
Auction Strategies	Buyers often rely on limited data and intuition; bidding errors are common.	Introduce AI-driven auction analysis and budgeting tools.
Shipping Methods	Delays and cost inconsistencies due to poor carrier selection and lack of tracking.	Optimize carrier selection using digital freight platforms.
Customs Clearance	Manual processing and agent dependency lead to high costs and unpredictable delays.	Digitize documentation and increase transparency in customs handling.
Digital Tool Adoption	Low usage of automation or tracking tools among small importers.	Promote mobile-friendly, low-cost import management apps.
Profit Margins	Highly variable due to inefficiencies in earlier stages.	Streamline processes to reduce time, cost, and losses.

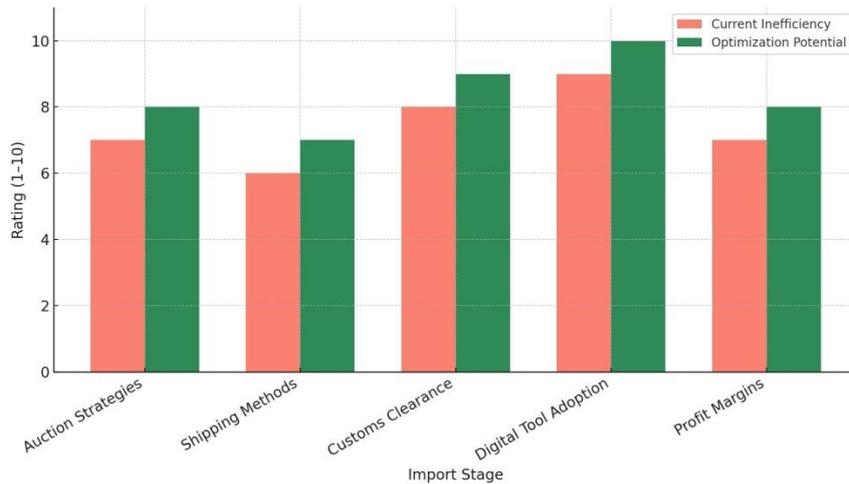


Figure 3. Inefficiencies vs Optimization Potential in Auto Import Stages.

### 1.1. Auction Success Rates and Bidding Strategies

Table 2: Comparison of Manual vs Data-Driven Auction Strategies for Vehicle Acquisition

Auction Strategy	Approach	Tools/Methods Used	Success Rate	Outcomes
Manual Bidding	Self-bidding or through informal intermediaries	No formal tools; relies on intuition and limited vehicle data	38%	Poor timing, emotional bidding, lower-quality purchases, higher post-purchase issues
Data-Driven Bidding	Use of analytics tools or licensed broker partnerships	Auction analytics software, dealer dashboards, predictive models	65%	Smarter bidding, better-quality vehicles, fewer regrets, and reduced unforeseen issues

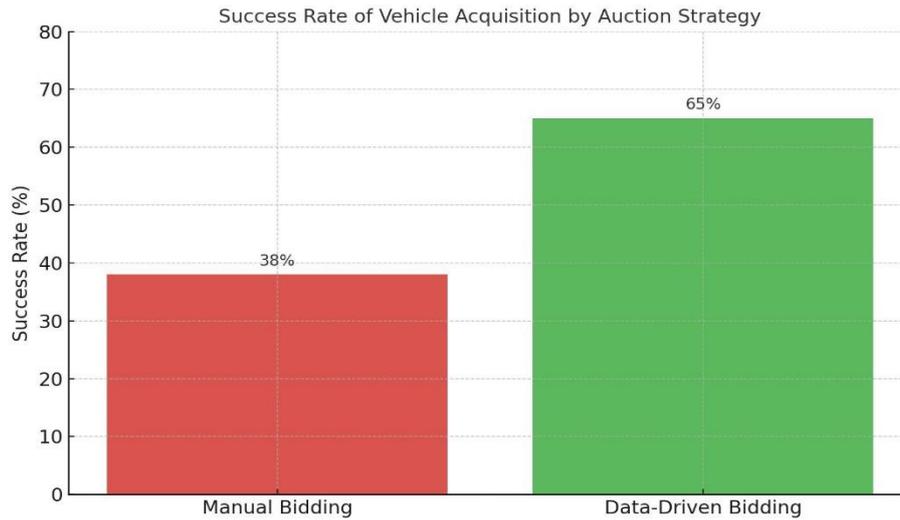


Figure 4: Success Rates of Vehicle Acquisition by Auction Strategy

Manual bidding yields a 38% success rate, while data-driven methods achieve 65%, highlighting the impact of analytics and expert tools in auction outcomes.

### 1.2. Shipping Method Efficiency: RoRo vs. Container

Table: Comparative Analysis of Vehicle Shipping Methods and Their Strategic Implications

Shipping Method	Cost Impact	Advantages	Disadvantages	Best Use Case
Roll-on/Roll-off (RoRo)	Up to 20% cheaper per unit	- Cost-efficient for standard vehicles - Fast vessel turnaround	- Higher risk of minor damage - Exposure to environmental factors	Standard vehicles on tight budgets/timelines
Containerized	15–25% more expensive	- Safer transit for sensitive vehicles - Protected from environmental wear	- Higher cost	Luxury, classic, or modified vehicles
Shared-Container	Cost reduced by splitting among importers	- Combines protection of container with reduced cost	- Coordination needed among importers	Multiple small-scale importers seeking cost-sharing

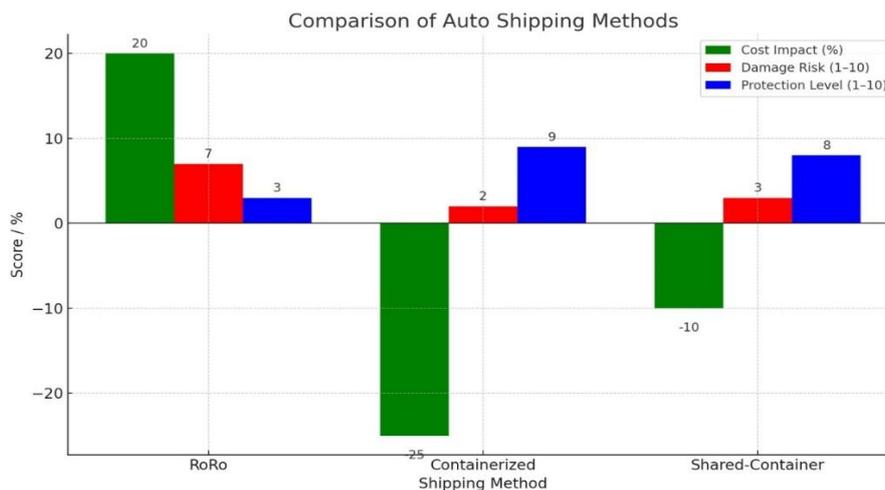


Figure 5: Auto Shipping Methods Compared by Cost, Risk, and Protection.

1.3. Time Delays in Customs Clearance

Table 4: Impact of Strategic vs. Reactive Approaches to Customs Clearance

Customs Clearance Practice	Impact/Outcome
Incomplete documentation or unpaid duties	9–12 days average delay; increased storage costs
Inconsistent valuation, port congestion, bureaucracy	Further delays and disputes
Use of licensed clearing agents	Clearance time reduced to 5–7 days
Preparation of valuation-compliant invoices	Smoother processing and reduced delays
Relationship with port personnel	Fewer disputes; improved communication
Staying updated on tariffs and documentation policies	Higher first-time approval rate
Treating clearance as strategic	Improved overall efficiency and reduced operational risks

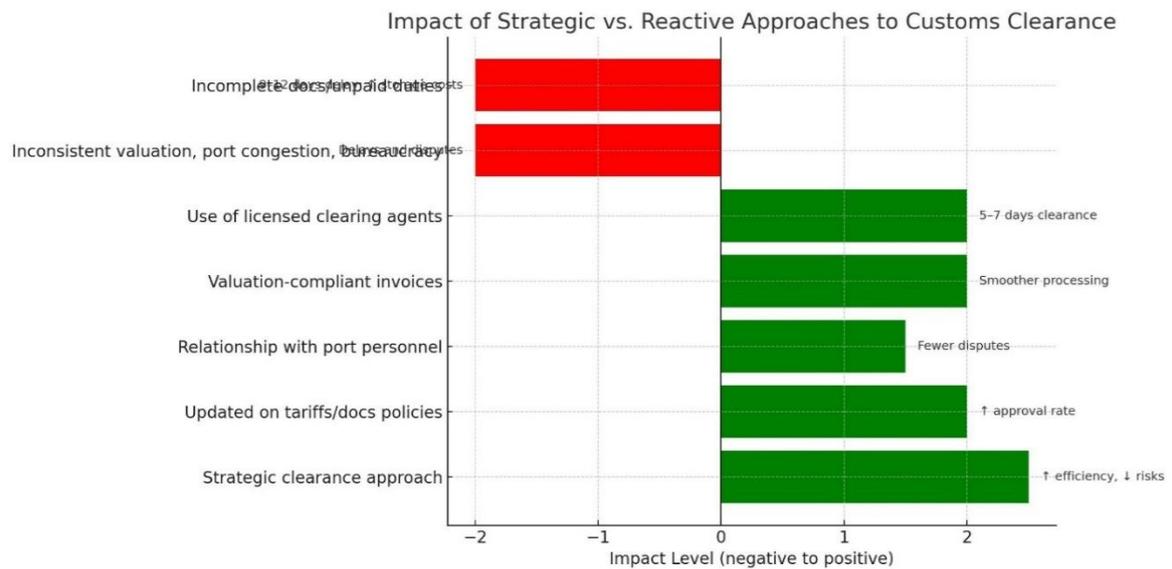


Figure 6: Impact of strategic versus reactive customs clearance practices on efficiency and delays.

1.4. Tools That Improved Turnaround and Reduced Costs

Table 5. Impact of Digital Tools on Operational Turnaround in Small-Scale Auto Imports

Digital Tool	Function	Operational Benefit	Financial Impact
Cloud-Based Tracking Dashboards	Monitor vehicles from auction to delivery	Improved visibility and coordination	Reduced idle time, fewer delays
Mobile CRM Tools	Manage buyer relationships and order status updates	Enhanced communication and workflow	Lower post-sale friction
Digital Inventory Alerts	Trigger restocking or movement actions automatically	Streamlined supply chain and faster responses	Minimized storage inefficiencies
Google Sheets + Live Tracking	Share real-time delivery status with clients	Increased transparency and client trust	Reduced service inquiries
WhatsApp Business API / Telegram Bots	Automate buyer notifications during shipping and delivery phases	Reduced communication lags and manual work	Fewer disputes, smoother experience
Combined Operational Effect	—	Faster turnaround from auction win to delivery	Saved \$100–\$150/car in demurrage fees

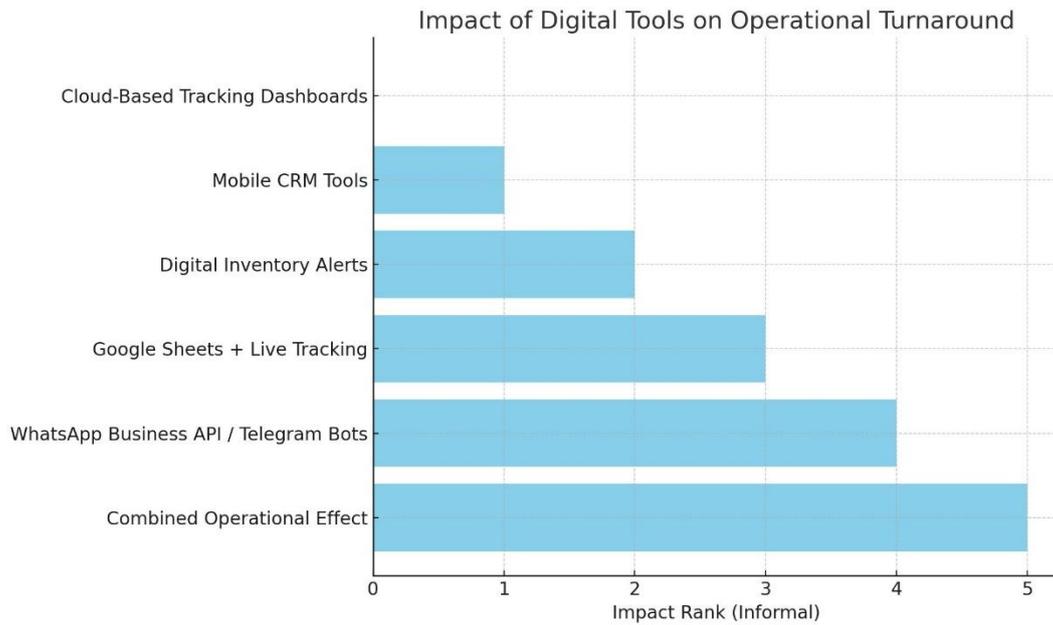


Figure 7: Impact of digital tools on improving turnaround and reducing costs in auto imports.

### 1.5. Revenue and Margin Improvements

Table 6: Impact of Optimization Strategies on Profitability, Sales Channels, and Customer Retention in Small-Scale Auto Import Businesses.

Metric	Before Optimization	After Optimization	Remarks
Net Profit Margin (per vehicle)	~14%	19–21%	Due to improved auction planning, shipping coordination, and customs pre-clearance
Sales Channels	Physical car lots only	Physical + Online (social media, classifieds)	Businesses with hybrid channels saw higher returns
Customer Retention	Lower referral and repeat rates	Increased referrals and repeat customers	Driven by transparency and improved service
Value-Added Services	Rarely offered	Delivery and after-sale services added	Boosted customer satisfaction and profitability

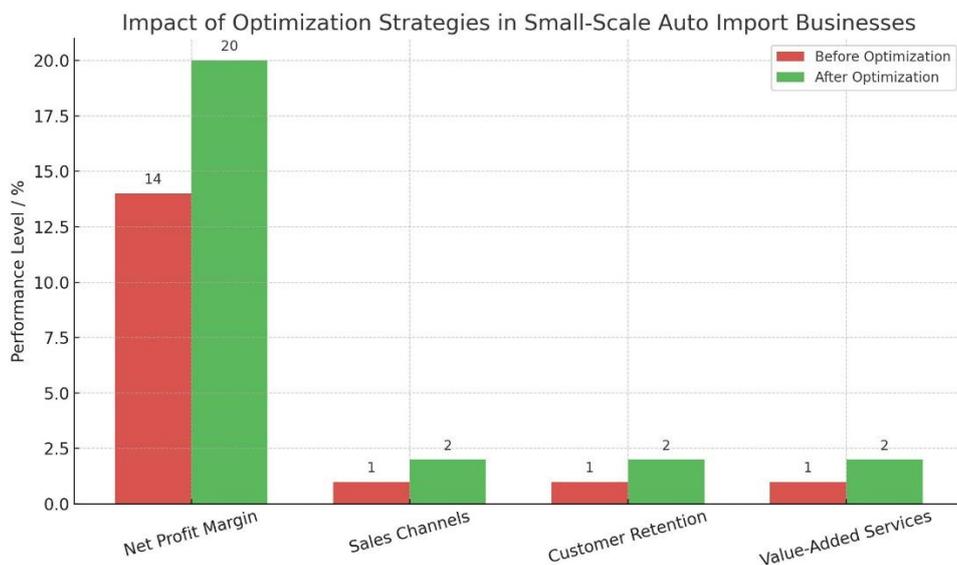


Figure 8. Effects of optimization on profit, sales, retention, and services in auto import businesses.

## V. DISCUSSION

The small-scale auto import business keeps on the fringes of global sourcing compared to local distribution, and each stage brings along its risk factor and inefficiency. Between an auction site and the last point of resale, the complex of operations to be optimized involves the innovative application of technologies, balanced logistics, and the issue of barriers to entry due to regulators. This research study highlights that although the use of digital platforms and third-party logistics partnership arrangements have yielded quantifiable results in terms of efficiency and reliability, resale practices and customs management difficulties still have an overall effect on performance. With this section, the outcomes are viewed in the context of practical business realities and general trends within the global logistic industry, such as what works, the areas of vulnerabilities, and how small-scale importers can adapt to the notion of the digitalization of trade practices.

### 1.6. Why Certain Methods Work Better

The comparative study has found that structured, data-driven approaches to sourcing yield far superior results in comparison to informal or agent-based approaches. This transparency and competitive nature allow the vehicles to be evaluated within the digital auctioning companies with the help of verifiable reports title statuses and history of the vehicle. This assists the importers to make wise decisions and to avert vehicles that are damaged or misrepresented. Moreover, the process of automated bidding works in such a manner that it enables the buyer to attend various auctions at a time within his set budget, thus eliminating the manual error and the case of buying a particular product or item out on an emotional spur. In comparison, informal sourcing via brokers is not usually documented, causing ambiguities in pricing and an increase in legal challenges in customs clearances.

### 1.7. The Role of Technology in Operational Control

The use of technology is one of the significant facilitators of efficiency in every step of vehicle importation. The importers that deployed centralized inventory dashboards, cloud-based document management systems, and real-time shipment tracking were able to limit the delay of their products across the boundaries and better manage customer anticipations. Even such a cheap and simple solution

as Google Sheets, WhatsApp Business updates, and barcode tagging considerably improved the control over timeframes and asset tracking. Specifically, mobile applications, which were connected to a port notification system, were used to accelerate the preparation of customs and vehicles. Such digital interventions have not only lowered labor dependency but have also facilitated the creation of digitals that are viable in forecasting, auditing, and reviews of performances.

### 1.8. Third-Party Logistics as Efficiency Enablers

The third-party logistics providers (3PLs) were vital in the optimization of critical bottlenecks. The importers that collaborated with 3PLs on the container consolidation, documentation, and freight services reported smaller total expenditures and fewer delays in ports. They regularly provided pre-clearance of customs, real-time tracking of shipped containers, and group discounts on shipments that small businesses could not otherwise obtain. Also, having a logistics partner who had knowledge of the compliance and documentation standards of the region was also a protection against unnecessary tariff or demurrage charges. Outsourcing also gave importers the time to work on customer acquisition and local market strategy since reputable logistics partners undertook the process

### 1.9. Challenges with Informal Resale Channels and Customs Unpredictability

Despite these technological and logistical advancements, challenges remain, particularly in the downstream portion of the supply chain. Many vehicles are sold locally without formal documentation, such as invoices or warranty coverage, which not only undermines customer trust but limits the importer's ability to track sales performance or qualify for business credit. Informal resale structures also reduce the possibility of building scalable, repeatable customer experiences. On the regulatory side, customs unpredictability continues to cause friction. Tariff changes without prior notice, inconsistent valuation methods, and random inspections lead to unplanned expenses, delays, and cargo detainment. These systemic issues cannot be resolved at the importer level and require customs authorities' policy reforms and digitization efforts.

### 1.10. Alignment with Broader Trends in Digital Trade

The transition to the digital and smart supply chain is no longer a preserve for multinational companies. The environment in which small-scale importers work is no longer localized and limited by regulatory barriers; instead, it has become global, and demands trade intelligence, AI-based forecasting, and blockchain-based documentation as an industry standard. The African Continental Free Trade Area (AfCFTA) and modernization of the ports in some countries such as Nigeria, Ghana, and Kenya are in the steps of merging the small-scale traders within the

formal systems of digital trade. The importers that take the initiative to comply with such transitions by digitalizing transactions, professionalizing resale, and utilizing technological advancements will have more opportunities to expand their business, find an investment partner, and address new regulatory requirements. This is an attitude that is characteristic of a wider demand globally: to be competitive in a changing ecosystem of trade, small businesses have to think and act with the agility and visibility that big organizations do.

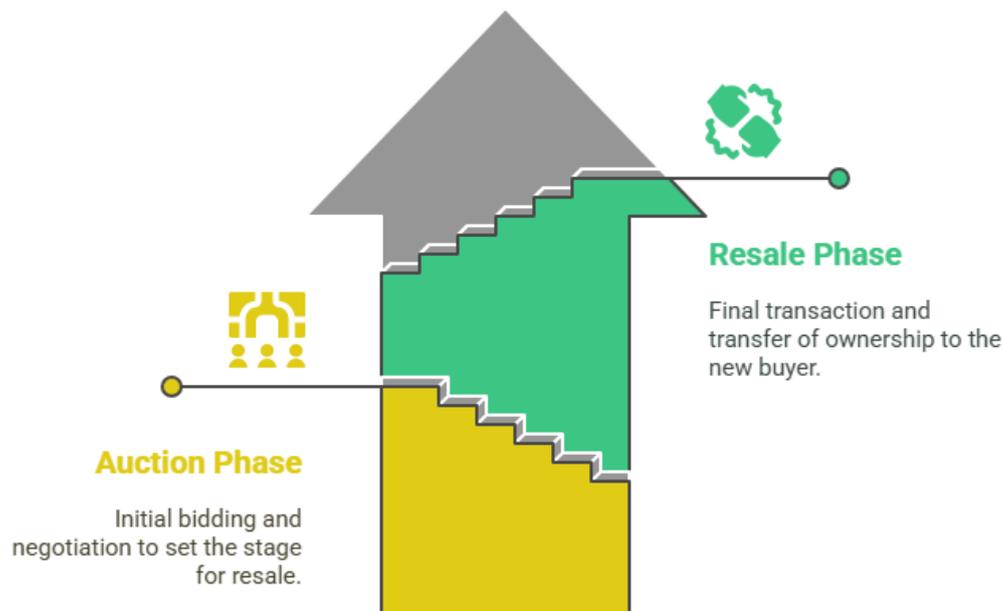


Figure 1. Optimization flow from auction to resale.

## VI. CONCLUSION

This paper discussed operational optimization in small-scale auto import companies; it discussed every part of the process, from the auction procurement to delivery. During this voyage, the study discovered several important insights. During the auction, high-value vehicle recognition using the digital platform, placement of competitive but intelligent bids, and evading the risk about a short vehicle record largely influenced success in the transgression. Starting using auction analytics and the help of brokers, the importers obtained a competitive advantage in terms of more rapid decision-making and purchase accuracy.

During the shipping process, how delivery was undertaken had a significant impact in terms of cost-effectiveness and delivery dependability. Containerized and combined freight services

provided an optimum of security and affordability, whereas roll-on/roll-off shipping was reduced in price but exhibited riskiness. Customs clearance became one of the most threatening bottlenecks, as the delays of operations, documentation mistakes, and rules changes usually led to financial losses. The smooth transition was attained by the importers who kept proper records and established connections with competent clearing agents. Local resale and delivery was the last stage, and it was found that those who had applied organized sales models, open pricing systems, and customer interaction strategies achieved greater grips in the markets and subsequent business.

The optimization initiatives had a direct impact on the performance in that they minimized turnaround time, raised profits, and expanded customer confidence. Some of the actionable tips that the small importers can implement are the tools of data (to help in the participation in the auction), choice of good

freight and middlemen, computerization of documents, and the application of the digital inventory and customer management systems. The steps not only serve to overcome current inefficiencies but also to position business to grow long-term.

In the future, the possibilities of research are extensive. Machine learning may also be introduced in the system of making decisions in an auction to guide an importer in choosing optimal vehicles depending on the previous results, the business situation, and the states of the individual vehicle. Blockchain technology may provide tamper-resistant records of vehicle history and cross-border logistics, thereby minimizing fraud and making both more traceable. It may also be possible to examine the performance of the strategies in different regional environments, i.e., Latin America, Southeast Asia, or East Africa, with their respective market forces and regulatory environment.

#### REFERENCE

- [1] Frigant, V., & Zumpe, M. (2017). Regionalization or globalization of automotive production networks? Lessons from import patterns of four European countries. *Growth and Change*, 48(4), 661-681. <https://doi.org/10.1111/grow.12207>
- [2] Wauters, J., & Vandenbussche, H. (2010). China—Measures Affecting Imports of Automobile Parts. *World Trade Review*, 9(1), 201-238. <https://doi.org/10.1017/S1474745609990334>
- [3] Athukorala, P. C., & Veeramani, C. (2019). From import substitution to integration into global production networks: The case of the Indian automobile industry. *Asian Development Review*, 36(2), 72-99. [https://doi.org/10.1162/adev\\_a\\_00132](https://doi.org/10.1162/adev_a_00132)
- [4] Noskov, V. A., & Dubkov, V. A. (2024, April). Import Substitution on the Example of the Development of the Automotive Industry. In *International Conference Engineering Innovations and Sustainable Development* (pp. 221-230). Cham: Springer Nature Switzerland. [https://doi.org/10.1007/978-3-031-67372-6\\_28](https://doi.org/10.1007/978-3-031-67372-6_28)
- [5] Hall, P. V. (2004). Mutual specialisation, seaports and the geography of automobile imports. *Tijdschrift voor economische en sociale geografie*, 95(2), 135-146. <https://doi.org/10.1111/j.0040-747X.2004.t01-1-00296.x>
- [6] Jeong, K. Y., & Phillips, D. T. (2001). Operational efficiency and effectiveness measurement. *International Journal of Operations & Production Management*, 21(11), 1404-1416. <https://doi.org/10.1108/EUM0000000006223>
- [7] Baik, B., Chae, J., Choi, S., & Farber, D. B. (2013). Changes in operational efficiency and firm performance: A frontier analysis approach. *Contemporary Accounting Research*, 30(3), 996-1026. <https://doi.org/10.1111/j.1911-3846.2012.01179.x>
- [8] Kanhwa, C. (2010). From operational efficiency to financial efficiency. *Asian Journal on Quality*, 11(2), 137-145. <https://doi.org/10.1108/15982681011075943>
- [9] Sarkis, J. (2000). An analysis of the operational efficiency of major airports in the United States. *Journal of Operations Management*, 18(3), 335-351. [https://doi.org/10.1016/S0272-6963\(99\)00032-7](https://doi.org/10.1016/S0272-6963(99)00032-7)
- [10] Sullivan, G. P., Pugh, R., & Melendez, A. P. (2002). Operations and maintenance best practices—a guide to achieving operational efficiency (No. PNNL-13890). Pacific Northwest National Lab.(PNNL), Richland, WA (United States). <https://doi.org/10.2172/15010224>
- [11] Kuang, D., Weng, L., & Kuang, M. (2026). Optimization Management Method of Enterprise Logistics Supply Chain Based on Artificial Intelligence(AI). *International Journal of Computational Systems Engineering*, 10(1-4). <https://doi.org/10.1504/ijcsyse.2026.10062508>
- [12] Nangpiire, C., Salifu, Z. N., & Beduwa, E. (2025). Transport optimization practices in the supply chain of Agro-firm companies: Evidence in Ghana. *Journal of Future Sustainability*, 5(1), 1-12. <https://doi.org/10.5267/j.jfs.2025.1.001>
- [13] John, N., Ayandele, B., & Amahian, A. (2025). Navigating the complexities of marketing decision-making in uncertain supply chains: A quantitative exploration. *Journal of Future Sustainability*, 5(1), 31-40. <https://doi.org/10.5267/j.jfs.2025.2.003>
- [14] Ortega, E. F., Wu, D., Guo, W., Meydani, S. N., & Panda, A. (2024). Study protocol for a zinc intervention in the elderly for prevention of pneumonia, a randomized, placebo-controlled,

- double-blind clinical pilot trial. *Frontiers in Nutrition*, 11.  
<https://doi.org/10.3389/fnut.2024.1356594>
- [15] Ietto, B., & Orsini, V. (2024). Inventory Management Optimization in Multi-Stage Supply Chains Under Uncertainty. In *Communications in Computer and Information Science* (Vol. 1985 CCIS, pp. 245–263). Springer Science and Business Media Deutschland GmbH.  
[https://doi.org/10.1007/978-3-031-49662-2\\_13](https://doi.org/10.1007/978-3-031-49662-2_13)
- [16] Pai, I. (2024). Prevention of corruption risks when performing customs procedures: types and concepts. *Visegrad Journal on Human Rights*, (6), 146–150. <https://doi.org/10.61345/1339-7915.2023.6.23>
- [17] Huang, W. (2024). Research on Self-service Customs Clearance System at Border Crossings Based on Deep Learning Models. *Applied Mathematics and Nonlinear Sciences*, 9(1).  
<https://doi.org/10.2478/amns-2024-0028>
- [18] Gkoni, I., Rigou, M., Thanasas, G., & Balaskas, S. (2024). Digital Transformation of EU Customs: eCommerce VAT Legislation and a Proposed Customs Clearance Application. *Emerging Science Journal*, 8(1), 341–354. <https://doi.org/10.28991/ESJ-2024-08-01-024>
- [19] Sterpu, M., Roçşoreanu, C., Soava, G., & Mehedintu, A. (2023). A Generalization of the Grey Lotka–Volterra Model and Application to GDP, Export, Import and Investment for the European Union. *Mathematics*, 11(15).  
<https://doi.org/10.3390/math11153351>
- [20] Raza, Z., Woxenius, J., Vural, C. A., & Lind, M. (2023). Digital transformation of maritime logistics: Exploring trends in the liner shipping segment. *Computers in Industry*, 145.  
<https://doi.org/10.1016/j.compind.2022.103811>
- [21] Qin, Z., Pei, X., Andrianarimanana, M. H., & Wen, S. (2023). Digital inclusive finance and the development of rural logistics in China. *Heliyon*, 9(6).  
<https://doi.org/10.1016/j.heliyon.2023.e17329>
- [22] Moshood, T. D., Nawanir, G., Sorooshian, S., & Okfalisa, O. (2021, June 1). Digital twins driven supply chain visibility within logistics: A new paradigm for future logistics. *Applied System Innovation*. MDPI AG.  
<https://doi.org/10.3390/asi4020029>
- [23] Le Viet, H., & Dang Quoc, H. (2023). The Factors Affecting Digital Transformation in Vietnam Logistics Enterprises. *Electronics* (Switzerland), 12(8).  
<https://doi.org/10.3390/electronics12081825>
- [24] Rojas-García, J. A., Elias-Giordano, C., Quiroz-Flores, J. C., & Nallusamy, S. (2024). Profitability enhancement by digital transformation and canvas digital model on strategic processes in post-Covid-19 in logistics SMEs. *Social Sciences and Humanities Open*, 9.  
<https://doi.org/10.1016/j.ssaho.2023.100777>
- [25] Abouelrous, A., Blied, L., & Zhang, Y. (2023). Digital twin applications in urban logistics: an overview. *Urban, Planning and Transport Research*. Taylor and Francis Ltd.  
<https://doi.org/10.1080/21650020.2023.2216768>